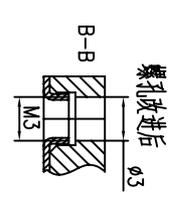


NOTES: 1) MATERIALS:
HOUSING AND MOLDED STOCK : GLASS FILLED POLYMER, 94Y-0, COLOR BLACK.
TERMINALS: COPPER ALLOY 010±.0005THK.
OUTER SHELL: DEEP DRAWN STEEL. 016/(0.40)THICK.
HEXAGONAL SREWLOOK: STEEL.

2) PLATING:
TERMINALS (SEE CHART TO DETERMINE WHICH PART NUMBER HAS WHICH PLATING):
30 GOLD SELECTIVE GOLD (Au) IN THE CONTACT AREA:
THECKLESS=30MICRON MINIMUM;
SELECTIVE TIN-LEAD (Sn-Pb) ALLOY IN THE PC TAIL AREA:
THICKNESS=100 MICRON MINIMUM;
NICKEL (Ni) UNDERPLATE OVER ENTIRE PIN.
SELECTIVE GOLD (Au) FLASH IN THE CONTACT AREA
SELECTIVE TIN-LEAD (Sn-Pb) ALLOY IN THE PC TAIL AREA:
THICKNESS=100 MICRON MINIMUM;
NICKEL (Ni) UNDERPLATE OVER ENTIRE PIN.
OUTER SHELL: 150 MICRONS MINIMUM OF TIN
OVER 100 MICRONS MINIMUM OF NICKEL
OVER COPPER FLASH OVERALL.

3) CONFORMS TO PRODUCT SPECIFICATION PS-70928.
4) THREAD GAGE MAY REQUIRE UP TO TIN-LB. OF TORQUE DURING GAGING PROCESS.



ITEM NUMBER	EMENSION "A"	PLATING (SEE NOTE 2) PACKAGED WITH	HEXAGONAL SREWLOOKS (SEE SP-70982) PACKAGED WITH	SREWLOOK ITEM NUMBER (SEE SP-70982) *****	PACKAGED PER SPECIFICATION
70928-2000	092±.010	30 GOLD	NO		Pk-70973-0291
70928-2001	092±.010	30 GOLD	NO		Pk-70973-0291
70928-2002	092±.010	30 GOLD	NO		Pk-70973-0291
70928-2003	092±.010	30 GOLD	YES	70928-1003-M-3 INTERNAL THD	Pk-70973-0686
70928-2004	092±.010	30 GOLD	YES	70928-1003-M-3 INTERNAL THD	Pk-70973-0291
70928-2005	092±.010	30 GOLD	NO		Pk-70973-0291
70928-2006	092±.010	30 GOLD	YES	70928-1003-M-3 INTERNAL THD	Pk-70973-0686
70928-2007	092±.010	30 GOLD	NO		Pk-70973-0291
70928-2008	092±.010	30 GOLD	YES	70928-1003-M-3 INTERNAL THD	Pk-70973-0686
70928-2009	092±.010	GOLD FLASH	NO		Pk-70973-0291
70928-2010	092±.010	GOLD FLASH	YES	70928-1003-M-3 INTERNAL THD	Pk-70973-0686

核准	日期	审核	日期	制图	日期	设计	日期

深圳卓星彩奕

材 质	表面处理	客户名称	客户料号	规格说明	机种
				90度	
单位	mm	比例	2:1	品名	黑胶母头
				料号	DMS59A098H99

MFG.	SH.	REV.	LTP.
1	6	A1	REVISED PER ECN JH40503 4-14-93 DRS
2	E	A2	REVISED PER ECN U6-0487 10/20/95 DRS
		B	REVISED PER ECN U6-0641 11/30/95 DRS
		B1	REVISED PER ECN U7-0720 12/19/95 DRS
		B2	REVISED PER ECN U6-1025 02/26/96 DRS
		C	REVISED PER ECN U6-1240 04/09/96 DRS
		D	REVISED PER ECN JH70146 SCHMIDGA 96/08/09
		D1	REVISED PER ECN U6-0183 SCHMIDGA 96/11/20
		E	REVISED PER ECN U6-0580 SCHMIDGA 96/11/20
		E1	REVISED PER ECN U7-0681 SCHMIDGA 96/12/20
		F	REVISED PER ECN U072001-1316 SCHMIDGA 07/05/18
		E2	REVISED PER ECN U071999-1147 KSM/TH 99/06/24